

Date: Monday, 18/08/2008 4:03:59 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BELT ASSEMBLY
Job Number :	41350		
Estimate Number :	11298		
P.O. Number :		Part Number :	D3445041
This Issue :	18/08/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3445 REV A
First Issue :	18/08/2008	Project Number :	N/A
Previous Run :	39966	Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :	JUL 08.8.18	Due Date :	18/09/2008
Comment :	Est. A 05.09.13 New issue KJ/JLM	Qty:	4
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 6980

C 20/08/17

Belt Assembly as per Dwg D3445

Material: MIL-W-4088 Type XVII, 1" Black Webbing

(4)

Possible Supplier: Tulmar Safety Systems

Material release note is required

2.0	D3445041P	Belt Assembly
-----	-----------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Belt Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C 8/9/11 (4)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

S 08/09/16 (x4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5T94

88 08/09/17 (x4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: , Monday, 18/08/2008 4:03:59 PM

User: , Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BELT ASSEMBLY

Job Number: 41350

Part Number: D3445041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/17 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

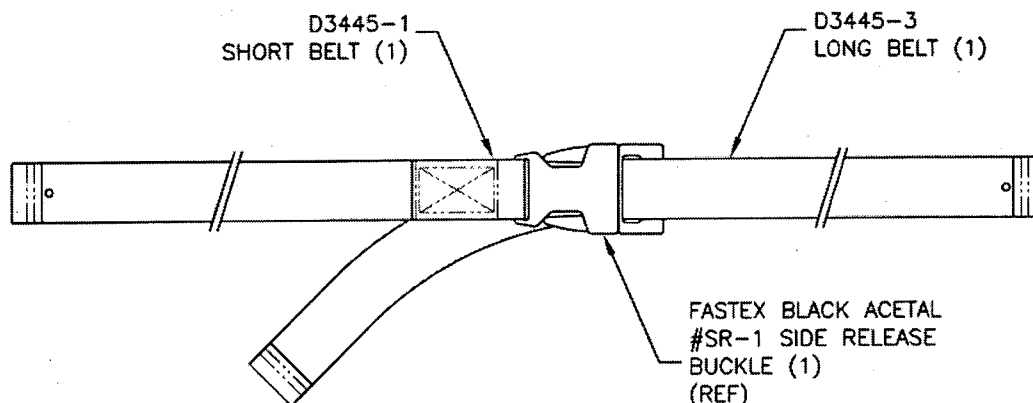
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3445	REV. A SHEET 1 OF 3
DATE 05.06.23	TITLE BELT ASSEMBLY		SCALE N/A
A	05.06.23	NEW ISSUE	

RELEASED
[Signature]
05/06/30



D3445-041 BELT ASSEMBLY
REPLACES PREMIER AVIATION P/N
B67-43001-43

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WITHOUT NOTICE
WORK ORDER
NO. **41350**

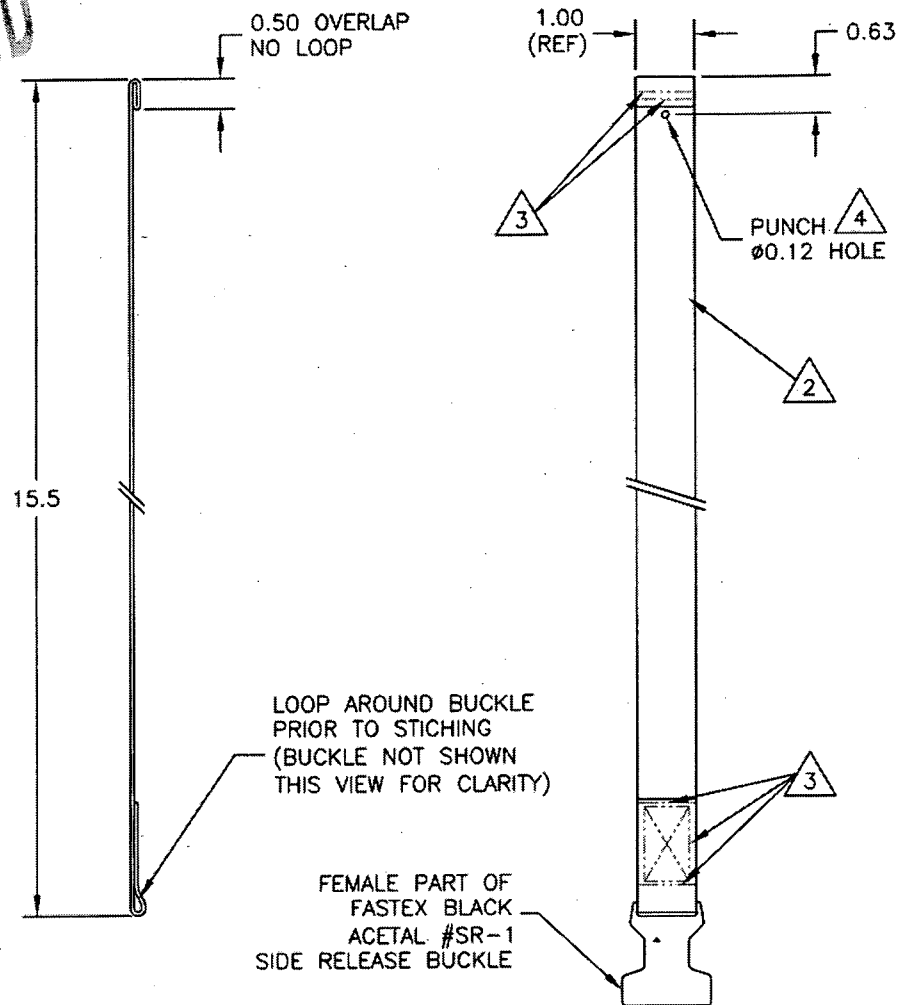
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3445	REV. A SHEET 2 OF 3
DATE 05.06.23	TITLE SHORT BELT		SCALE N/A

RELEASED
[Signature]
05/06/30

**D3445-1 SHORT BELT****REPLACES PREMIER AVIATION P/N B67-43001-49****NOTES:**

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII, 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:
 - +/- 0.08" FOR 0.00-1.99"
 - +/- 0.20" FOR 2.00-10.24"
 - +/- 0.40" FOR 10.25-20.05"
 - +/- 0.60" FOR 20.06-39.38"
 - +/- 2.5% FOR LARGER THAN 39.38"

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WORK ORDER
NO. 41350

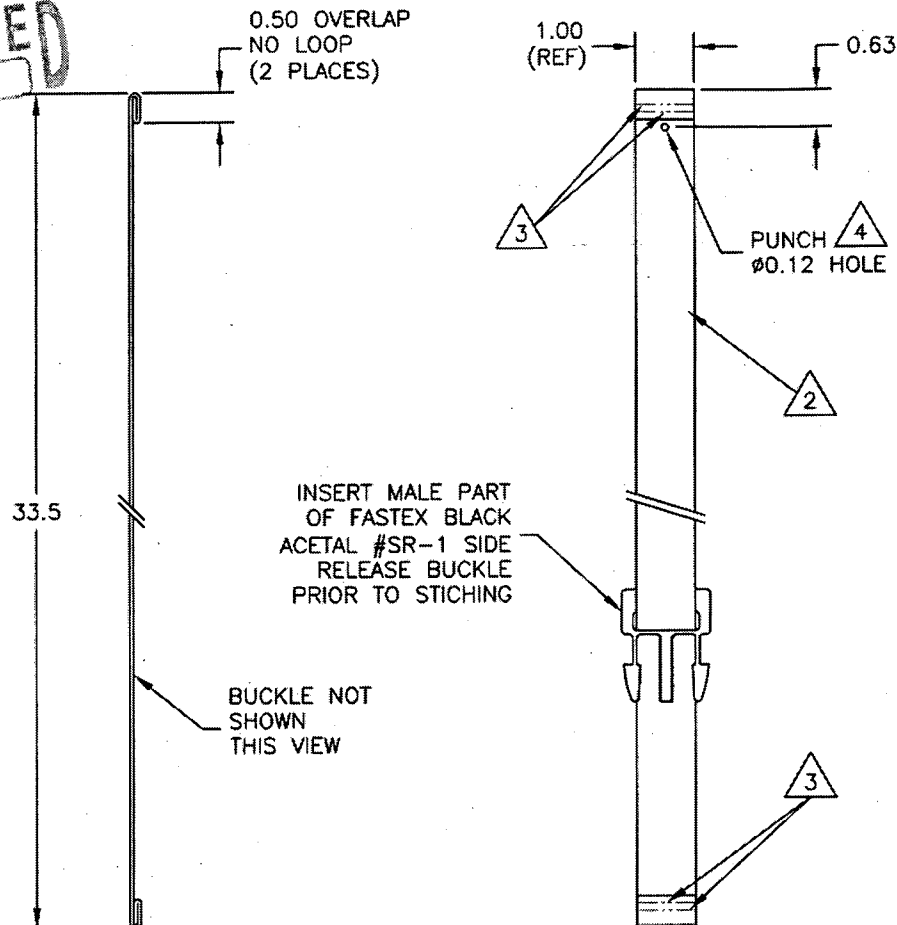
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3445	REV. A SHEET 3 OF 3
DATE 05.06.23		TITLE LONG BELT	SCALE N/A

RELEASED
[Signature]
05/06/30

**D3445-3 LONG BELT****REPLACES PREMIER AVIATION P/N B67-43001-353****NOTES:**

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS INC.
- 2) MATERIAL: MIL-W-4088 TYPE XVII, 1" BLACK WEBBING
- 3) STITCH APPROX. AS SHOWN, PER ASTM-D6193
- 4) FUSE/HEAT-SEAL ENDS AFTER CUTTING AS WELL AS CIRCUMFERENCE OF PUNCHED HOLE
- 6) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES AS PER TULMAR'S:
 - +/- 0.08" FOR 0.00-1.99"
 - +/- 0.20" FOR 2.00-10.24"
 - +/- 0.40" FOR 10.25-20.05"
 - +/- 0.60" FOR 20.06-39.38"
 - +/- 2.5% FOR LARGER THAN 39.38"

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SALES ORDER ACKNOWLEDGEMENT

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 Canada

Tel: 613-632-1282
Fax: 613-632-2030

Order No.	Order Date	Page
21845	20-Aug-08	1
Customer Purchase Order		
PO00006980		

Contact: Chantel Lavoie

Bill To

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON, CA
K6A 1K7

Ship To

Dart Aerospace
1270 Aberdeen Street
Call: C Lavoie 613-632-9577
Hawkesbury, ON, CA
K6A 1K7

Dear Customer,
This document acknowledges receipt of your order. Please review the information presented here and advise us of any errors you notice or disagreements you have at your earliest convenience. For fastest service, write or call us at the address and phone number printed above. Please refer to our Order Number and your P.O. Number in all correspondence.

Customer	Payment terms	PPD/COL	Shipping Instructions
CDART100	Net 30 Days Pick-Up		FOB HAWKESBURY

Item No.	Ship Date	Quantity	UOM	Unit Price	Extended Price
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8419	10-Sep-08	4	EA		
Strap, Loop Belt Velcro, Black/1" velcro and Web					
Drawing No: D3444					
DWG Rev: B					

8419	10-Sep-08	10	EA		
Strap, Loop Belt Velcro, Black/1" velcro and Web					
Drawing No: D3444					
DWG Rev: B					

-10
—
Q

8420	10-Sep-08	4	EA		
Belt Ass'y, Black/1" web, Side release buckle,					
Drawing No: D3445-041					
DWG Rev: A					

-4
—
Q

Sales amount:

Sales tax:

Total

TULMAR

RELEASE NOTE

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID: CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.
R92-30055
Ship Date
11-Sep-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Call: C Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No. 21845
Order Date 20-Aug-08
Customer PO Number PO00006980
Item No.
Description

Customer No. CDART100
Ship Via Pick-Up

Sales Rep. Barney Bangs
Packing Slip No. 30055

Qty	UOM	Qty Shipped/Returned	Qty Backordered
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3419	4	EA	4
strap, Loop Belt Velcro, Black/1" velcro and Web			
Drawing No: D3444			
WG Rev: B			
Comments:			
Lot No: BATCH0000000007 Qty: 4			

119	10	EA	10
strap, Loop Belt Velcro, Black/1" velcro and Web			
Drawing No: D3444			
VG Rev: B			
Comments:			
Lot No: BATCH0000000006 Qty: 10			

10	4	EA	4
Ass'y, Black/1" web, Side release buckle,			
Drawing No: D3445-041			
G Rev: A			
Comments:			
Lot No: BATCH0000000005 Qty: 4			

See back

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Vanne Hanthier
Authorized Inspector

09/11/2008

Date

Qualified Lab
List No. 1935
(610)-845-2211

B A L L Y R I B B O N M I L L S

23 N. 7th Street
Bally, PA 19503

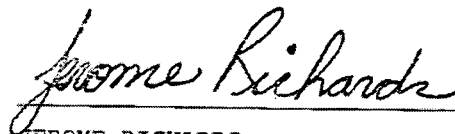
09/11/07

Customer	TULMAR SAFETY SYSTEMS	Shipment	
Purchase Order No.	13179-00	Shipped Via	UPS STANDRD COL
Specifications	MIL-W-4088K CLASS 1 TYPE XVII COLOR CHIP #37030 P/N TSS2262B	Memo No.	310039 FMVSS302
Contract No.	UV, MOULD, FUNGUS RESISTANT LOT#988466 DOM:07/07	Quantity	594 YD
BALLY RIBBON MILLS Pattern No.	8941-1" BLACK NYLON WEBBING		

S
08/02/06

CERTIFICATE OF CONFORMANCE

I CERTIFY THAT THIS PATTERN CONFORMS WITH THE PHYSICAL, CHEMICAL AND VISUAL QUALITY REQUIREMENTS OF THE MILITARY SPECIFICATIONS LISTED ABOVE AND THE FAR 25.853(A), APPENDIX F, PART 1, SUBSECTION (A)(1)(IV) FLAMMABILITY REQUIREMENTS PER FEDERAL STD. 191, METHOD 5906.



JEROME RICHARDS

QUALITY ASSURANCE MANAGER

FOR D8445-041
D3444

TSS # 2262-B/07



cansew inc.

formerly / anciennement
Canadian Sewing Supply Ltd. / Ltée — established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

15 April 2008

Tulmar Safety Systems
1123 Cameron Street
Hawksbury, Ontario
K6A 2B8

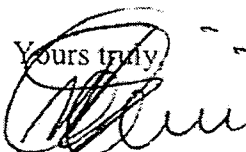
Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 15 April 2008, have been produced in accordance with the requirements of Purchase Order no. 14094-00 of the same date:

- Bonded Nylon CB207 — 43.14 lb, colour black, lot # 594775, meeting the requirements of specification V-T-295, Type 2, Class A, Size 3, 3 ply
- ★ -Bonded Nylon CBB92 — 19.23 lb, colour black, lot # F28214, meeting the requirements of specification V-T-295, Type 2, Class A, Size F
- Bonded Nylon CBB92 — 71.92 lb, colour OG107, lot # 587426 and F28220, meeting the requirements of specification V-T-295, Type 2, Class A, Size F

Yours truly,


Hershie Schachter
CANSEW INC.

FOR D3445-041

MONTREAL - Head Office/Siège social
111 Chabanel W./O. H2N 1C9
Administration (514) 382-2807
Commandes/Orders (514) 382-2801
1-800-361-7722
FAX: (514) 385-5530

TORONTO
28 Apex Rd. M6A 2V2
(416) 782-1122
1-800-387-8584
FAX: (416) 782-8358

WINNIPEG
1674 Church Ave. R2X 2W9
(204) 942-4264
1-800-665-0701
FAX: (204) 947-9280

CALGARY
3932 - 29th St. N.E. T1Y 6B6
(403) 291-4494
1-800-667-4197
FAX: (403) 291-5139

VANCOUVER
1615 Venables St. V5L 2H1
(604) 682-4341
1-800-580-0737
FAX: (604) 682-4195

info@cansew.ca

www.cansew.ca

TSS # 2530/16

